

A.I.A. File No. 16-E



Ador

the most beautiful sliding glass doors in America

A.I.A. File No. 16-E

MEMBER
SLIDING GLASS
DOOR AND WINDOW
INSTITUTE

Ador

The complete line for every type of

MONTEREY... *medium-priced*

ADVANCE... *custom quality, luxury*



FIRST IN WEATHER CONTROL: Ador is the originator of the 4-way weather seal design which checks dust, wind, sand, and water infiltration. In this design, the finest hi-pile mohair and vinyl weatherstripping are used to provide today's most advanced weather seal.

FIRST IN FEATURES: Heavy tubular aluminum sections; positive, trouble-free lock; feather-touch ball bearing operation; and gliding exterior screens are examples of but a few of the key features found in all Ador doors.

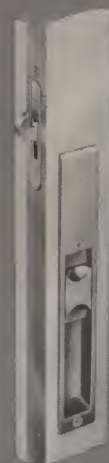


*construction... **CHALLENGER**... budget-priced, top value*

*outstanding features... **MS**... versatile "pocket door," flush threshold*

*features... **THERMO-DOOR**... fully insulated for extreme climates*

FIRST IN BEAUTY: Good design is characteristic of all Ador doors. Trim sight lines and beautiful custom design hardware add luxurious beauty.



FIRST IN CUSTOM DETAILS: Satin-silver finishes ... dramatic lucite pulls ... heavy duty screens are but a few of the luxury details of Ador doors. Accessory keyed cylinder locks are available on all models.

FIRST IN QUALITY: The extra value of superior quality is found in all Ador doors. America's foremost aluminum doors ... by Ador ... now serve in every climate and every type of construction — residential, monumental, commercial and institutional.



types • sizes

DOOR HEIGHT—6'-10"

width

GLASS HEIGHT—76"

pcs & width

TYPE	width	height	FIXED		VENT	
			width	height	width	height
TYPE 2	6' 0"	6' 0"	34 3/4"	33 3/8"	34 3/4"	33 3/8"
	8' 0"	8' 0"	46 3/4"	45 3/8"	46 3/4"	45 3/8"
	10' 0"	10' 0"	58 3/4"	57 1/8"	58 3/4"	57 1/8"
	12' 0"	12' 0"	70 3/4"	69 1/8"	70 3/4"	69 1/8"
TYPE 3C	9' 0"	9' 0"	2 34 3/4"	1 33 3/8"	2 34 3/4"	1 33 3/8"
	12' 0"	12' 0"	2 46 3/4"	1 45 3/8"	2 46 3/4"	1 45 3/8"
	15' 0"	15' 0"	2 58 3/4"	1 57 1/8"	2 58 3/4"	1 57 1/8"
	18' 0"	18' 0"	2 70 3/4"	1 69 1/8"	2 70 3/4"	1 69 1/8"
TYPE 3E	9' 0"	9' 0"	2 34 3/4"	1 33 3/8"	2 34 3/4"	1 33 3/8"
	12' 0"	12' 0"	2 46 3/4"	1 45 3/8"	2 46 3/4"	1 45 3/8"
	15' 0"	15' 0"	2 58 3/4"	1 57 1/8"	2 58 3/4"	1 57 1/8"
	18' 0"	18' 0"	2 70 3/4"	1 69 1/8"	2 70 3/4"	1 69 1/8"
TYPE 4C	12' 0"	12' 0"	2 35 1/8"	2 33 3/8"	2 35 1/8"	2 33 3/8"
	16' 0"	16' 0"	2 47 1/8"	2 45 3/8"	2 47 1/8"	2 45 3/8"
	20' 0"	20' 0"	2 59 1/8"	2 57 1/8"	2 59 1/8"	2 57 1/8"
	24' 0"	24' 0"	2 71 1/8"	2 69 1/8"	2 71 1/8"	2 69 1/8"
TYPE 4E with muntin	12' 0"	12' 0"	2 34 1/8"	2 33 3/8"	2 34 1/8"	2 33 3/8"
	16' 0"	16' 0"	2 46 1/8"	2 45 3/8"	2 46 1/8"	2 45 3/8"
	20' 0"	20' 0"	2 58 1/8"	2 57 1/8"	2 58 1/8"	2 57 1/8"
	24' 0"	24' 0"	2 70 1/8"	2 69 1/8"	2 70 1/8"	2 69 1/8"
TYPE 4E without muntin	12' 0"	12' 0"	1 70 1/8"	2 33 3/8"	1 70 1/8"	2 33 3/8"
	16' 0"	16' 0"	1 94 1/8"	2 45 3/8"	1 94 1/8"	2 45 3/8"
	20' 0"	20' 0"	1 118 1/8"	2 57 1/8"	1 118 1/8"	2 57 1/8"
	24' 0"	24' 0"	1 142 1/8"	2 69 1/8"	1 142 1/8"	2 69 1/8"

DOOR SIZE REQUIREMENTS:

Heights—over 8' 6" require factory approval.
Widths—dimensions exceeding standard sizes require factory approval.

ADVANCE

Custom quality—luxury features.

ADAPTABLE FOR APPROVED AUTOMATIC CLOSERS.

ROUGH OPENING SIZES:

For allowance, add 1/2" to height and width of door.

DELIVERY:

Standard sizes available for immediate delivery from warehouses. For special sizes contact the factory.

materials and finish — All sections constructed of 6063-T5 tempered aluminum alloys. Sloping type threshold with easily replaceable stainless steel track. Two adjustable sheaves with stainless steel ball bearings. Satin anodized finish with protective coating of lacquer to meet or exceed salt spray requirements of Alcoa 204-R-1.

glazing—3/8", 1/4", and 3/32" sheet glass. Field glazed. Snap-on anodized aluminum glazing bead standard.

specials—Custom and special sizes are available. Specials include any types or sizes other than the stock sizes shown here.

hardware and lock—Lucite grip satin anodized aluminum interior hardware. Exterior is finger pull type with anodized finish. Standard lock has precision latching action for maximum protection. Keyed cylinder locks are available at extra cost.

weather seal—Hi-pile mohair weatherstripping used on all ventilating units throughout. Mohair has silicon treatment to reduce moisture absorption.

screens—In all standard sizes and must be ordered separately. Top hung and roller mounted heavy-duty screen, outside sliding. Construction is of extruded tubular shapes of 6063-T6 aluminum alloy anodized. 18 x 14 mesh wire cloth or fiber glass screening.

transoms and frames—Available at extra cost for all standard and custom sizes. Muntins also available at extra cost.

MULTI-SLIDE

Flush threshold—multiple sliding.

IDEAL FOR APPROVED AUTOMATIC CLOSERS.

materials and finish — All sections constructed of 6063-T5 tempered aluminum alloys. Flush threshold may be set in slab or mounted on subfloor for multiple sliding and "pocket" installations. All sections slide. Two adjustable sheaves with stainless steel ball bearings. Satin anodized finish with protective coating of lacquer to meet or exceed salt spray requirements of Alcoa 204-R-1.

glazing—3/8", 1/4" and 3/32" sheet glass. Field glazed. Snap-on anodized aluminum glazing bead standard.

specials—All sizes are custom made and specials.






hardware and lock—Flush hardware with anodized finish supplied. Precision latching action. Keyed cylinder locks are available at extra cost.




weather seal—Hi-pile mohair weatherstripping used on all ventilating units throughout. Mohair has silicon treatment to reduce moisture absorption.

screens—In all standard sizes and must be ordered separately. Top hung and roller mounted heavy-duty screen, outside sliding. Construction is of extruded tubular shapes of 6063-T6 aluminum alloy anodized. 18 x 14 mesh wire cloth or fiber glass screening.




transoms and frames—Available at extra cost for all sizes. Muntins also available at extra cost.

note — Not recommended for exterior use unless covered by adequate overhang. Contact factory for details and approval. All orders for Multi-Slide units must be accompanied by approved shop drawings.

DOOR HEIGHT-6'-10"		GLASS HEIGHT-75"	
width		pcs & width	
	TYPE 2	6' 6" 8' 6 1/4" 10' 6 3/4"	2 36" 2 48 1/8" 2 60 3/8"
	TYPE 3C	9' 7 5/8" 12' 8" 15' 8 3/4"	3 36" 3 48 1/8" 3 60 3/8"
	TYPE 3E	9' 7 5/8" 12' 8" 15' 8 3/4"	3 36" 3 48 1/8" 3 60 3/8"
	TYPE 4C	12' 9 3/4" 16' 10 1/4" 20' 11 1/4"	4 36" 4 48 1/8" 4 60 3/8"
	TYPE 4E	12' 11" 16' 11 1/2" 21' 0 1/2"	4 36" 4 48 1/8" 4 60 3/8"

DOOR HEIGHT-6'-10"		GLASS HEIGHT-76"	
width		pcs & width	
	TYPE 2	*6' 0 5/8" *8' 0 3/8" 10' 0 3/8"	2 34" 2 46" 2 58"
	TYPE 3C	*8' 1 17/8" *11' 1 17/8" 14' 1 17/8"	3 34" 3 46" 3 58"
	TYPE 4C	*11' 1 17/8" *15' 1 17/8" 19' 1 17/8"	4 34" 4 46" 4 58"

*also available for 5/8" dual glazing.

DOOR HEIGHT-6'-8 13/16"		GLASS HEIGHT-76"	
width		pcs & width	
	TYPE 2	*5' 10 3/4" *7' 10 3/4" 9' 10 3/4"	2 34" 2 46" 2 58"
	TYPE 3C	*8' 9 5/8" *11' 9 5/8" 14' 1 13/16"	3 34" 3 46" 2 58"
	TYPE 4C	*11' 8 7/8" *15' 8 7/8"	4 34" 4 46"

*also available for 5/8" dual glazing

THERMO-DOOR

Fully Insulated—monumental design.

materials and finish — All sections constructed of 6063-T5 tempered aluminum alloys. Sloping type threshold with easily replaceable stainless steel track. Adjustable sheaves with stainless steel ball bearings. Satin anodized finish with protective coating equal to meet or exceed salt spray requirements per ASTM B209.

glazing — 1" dual glazing. Field glazed. Snap-on extruded aluminum glazing bead standard.

sizes — Standard sizes only.

hardware and lock — Satin anodized aluminum interior hardware with lucite grip. Exterior is finger pull type with anodized finish. Standard lock has precision latching action for maximum protection. Cylinder locks are available at extra cost.

weather seal — Double weatherstripping with mounted mohair at top rail of door; interlocking weatherstripping of door and frame, hi-pile mohair; bottoms with double floating positive seal hi-pile mohair. And threshold weatherstripping — double hi-pile mohair for continuous seal. Weatherstripping is treated for minimum moisture absorption.

screens — In all standard sizes and must be ordered separately. Top hung and roller mounted; a heavy-duty screen which is outside sliding. Construction is of extruded tubular shapes of 6063-T6 aluminum anodized. 18 x 14 mesh wire cloth or fiber glass.

muntins and frames — Available at extra cost for all standard sizes. Muntins available at extra cost.

insulation — All extruded sections of primary frame have non-metallic insulation barrier to prevent straight line heat flow through extrusions to reduce condensation, and to match insulation characteristics of 1" dual glazing.

MONTEREY

Medium-priced—outstanding quality.

materials and finish — All sections constructed of 6063-T5 tempered aluminum alloys. Step type threshold. Two adjustable sheaves with cadmium plated steel race and ball bearings. All corners of door frame and all panels incorporate a screw slot to make a free-standing frame. Satin anodized finish with protective coating of lacquer on all sections.

glazing — 3/16", 1/32", and 1/4" sheet glass, and 5/8" dual glazing. Shop glazed.

specials — Custom and special sizes are available. Specials include any type or sizes other than the stock sizes shown here.

hardware and lock — Lucite grip satin anodized aluminum interior hardware. Exterior is finger pull type with anodized finish. Standard lock has precision latching action for maximum protection. Keyed cylinder locks are available at extra cost.

weather seal — All ventilating units are double weatherstripped with vinyl plus continuous sliding vinyl seal at threshold.

screens — In all standard sizes and must be ordered separately. Screens are bottom rolling, exterior sliding. Construction is of extruded tubular shape of 6063-T6 aluminum alloy with satin aluminum finish. 18 x 14 mesh wire cloth or fiber glass screening.

transoms and frames — Available at extra cost for all standard and custom sizes. Muntins also available at extra cost.

CHALLENGER

Budget-priced—top value features.

materials and finish — All sections constructed of 6063-T5 tempered aluminum alloys with threshold of 6063-T6 alloy. Step type threshold with stucco trim included. Two adjustable sheaves with cadmium plated steel race and ball bearings. Smart natural aluminum finish.

glazing — 3/16", 1/32", and 1/4" single sheet glass and 5/8" dual glazing. Shop or field glazed.

specials — Standard sizes only.

hardware and lock — Contemporary design aluminum baked-enamel finish on precision cast, rust-proof Zamak alloyed metal. Standard inside lock with maximum security latching action. Keyed lock available at modest extra cost.

weather seal — Ventilating units weatherstripped on all four sides. Top quality vinyl weatherstripping used throughout. Double weatherstripping optional at extra cost.

screens — Extruded tubular shapes of 6063-T6 aluminum alloy for screens. Bottom rolling type screens, outside sliding. 18 x 14 mesh wire cloth or fiber glass screening.

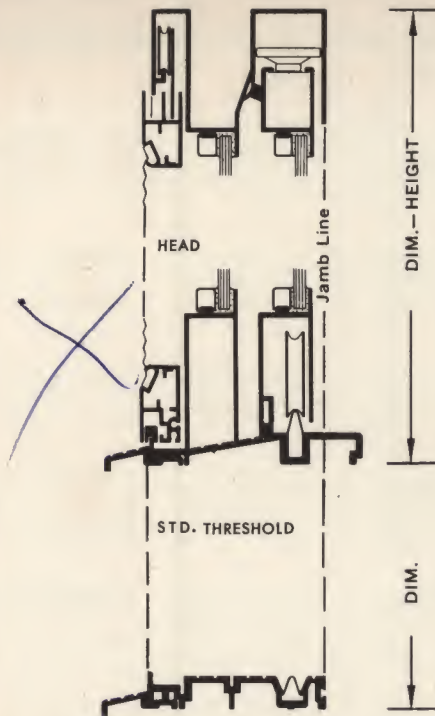
special details — Delux handles, hollow interlockers and metal sheaves available at extra cost.

note — Vents are interchangeable—left or right hand.

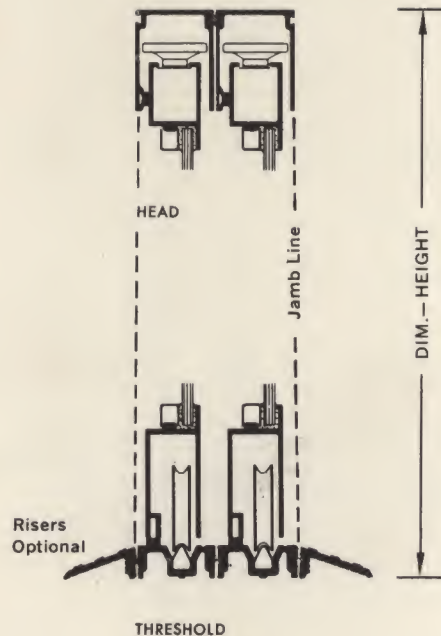
details

VERTICAL SECTIONS

SCALE: 3"=1' 0"



FLUSH THRESHOLD
upon request
Not recommended
for exterior walls



SLIDING DOOR

ADVANCE

Custom quality—luxury features.
ADAPTABLE FOR APPROVED AUTOMATIC
CLOSERS WHEN USED WITH FLUSH THRESHOLD.

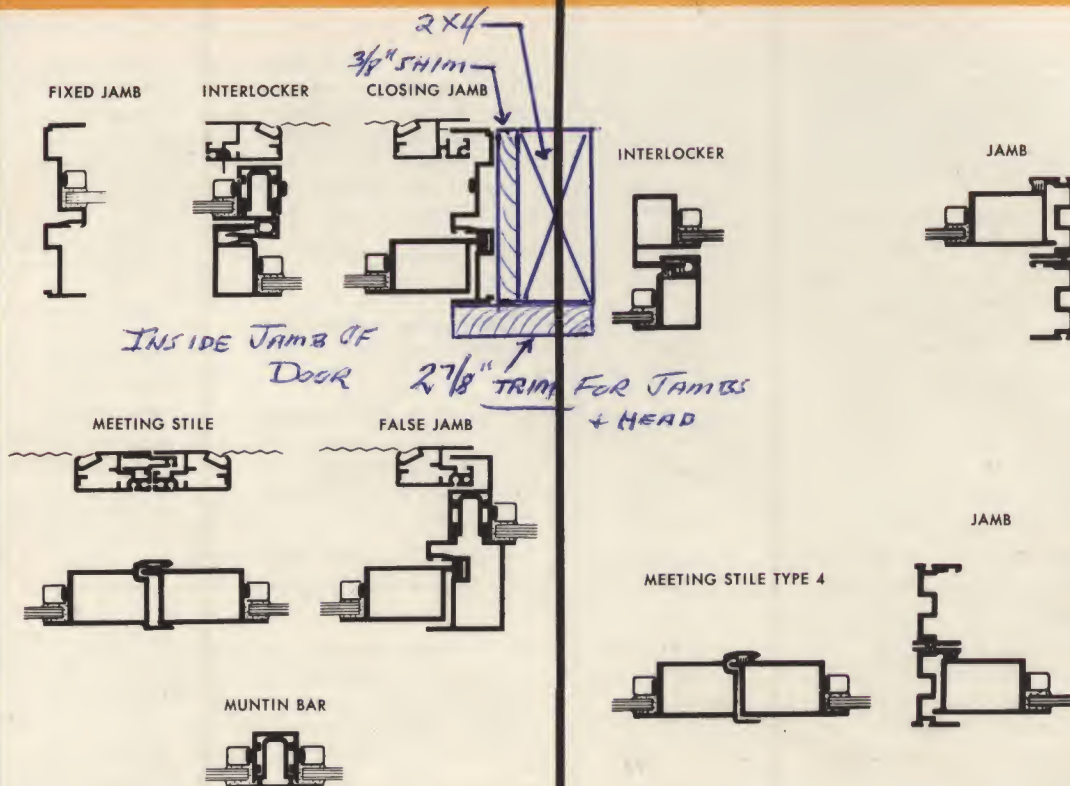
MULTI-SLIDE

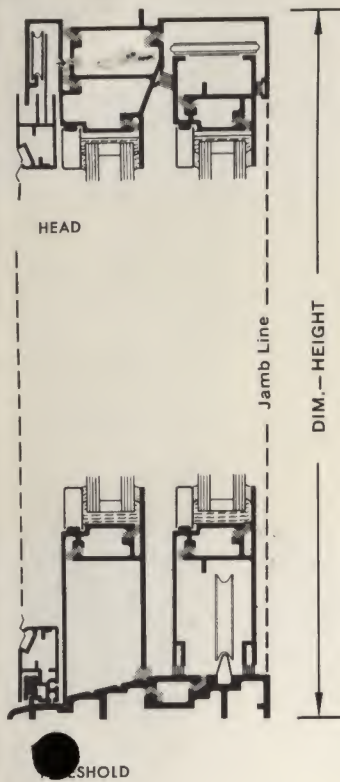
Flush threshold—multiple sliding.
IDEAL FOR USE WITH APPROVED
AUTOMATIC CLOSERS.

HORIZONTAL SECTIONS

SCALE: 3"=1' 0"

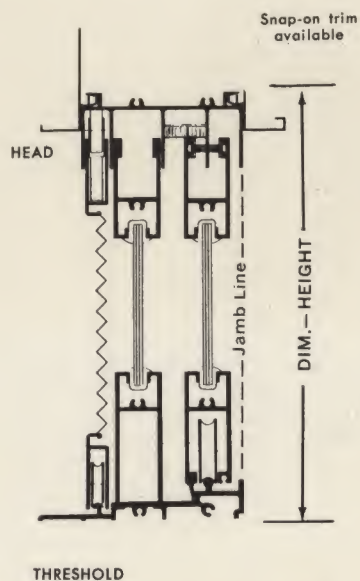
FULL SIZE
DETAILS AND
ARCHITECTURAL
DRAWINGS
AVAILABLE
ON REQUEST





THERMO-DOOR

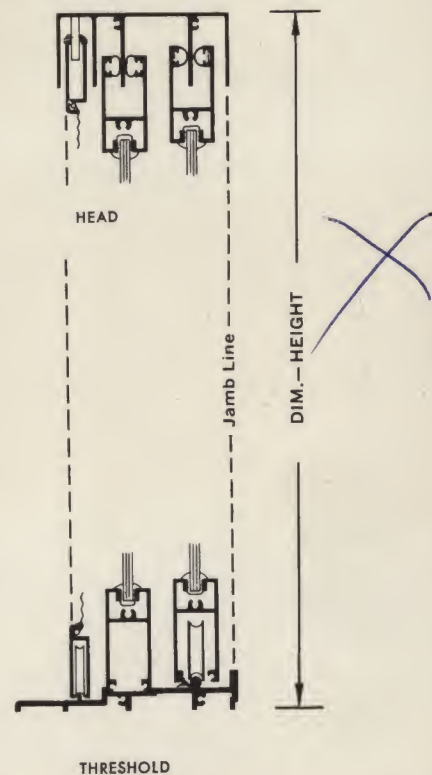
Fully Insulated—monumental design.



MONTEREY

Medium-priced—outstanding quality.

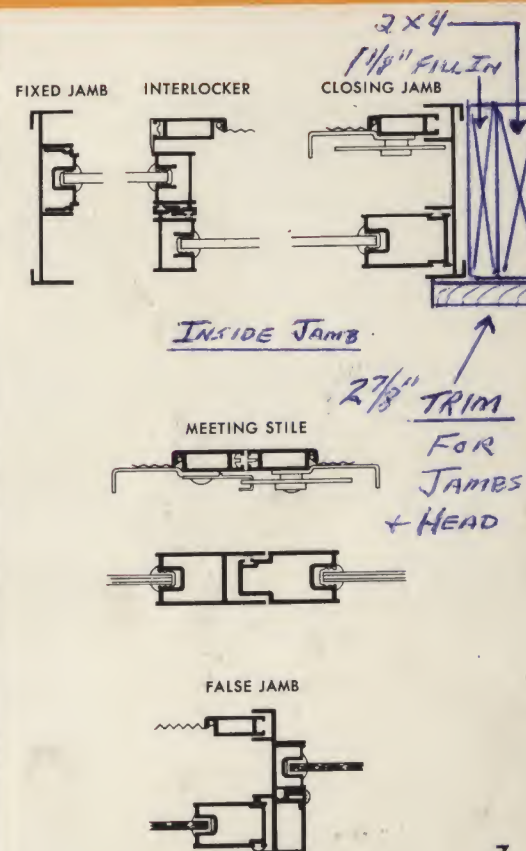
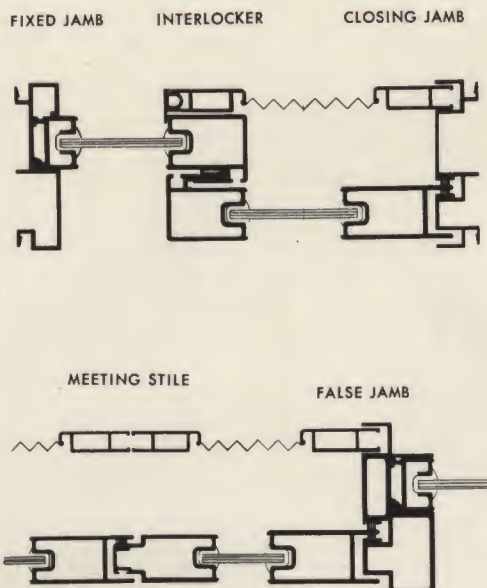
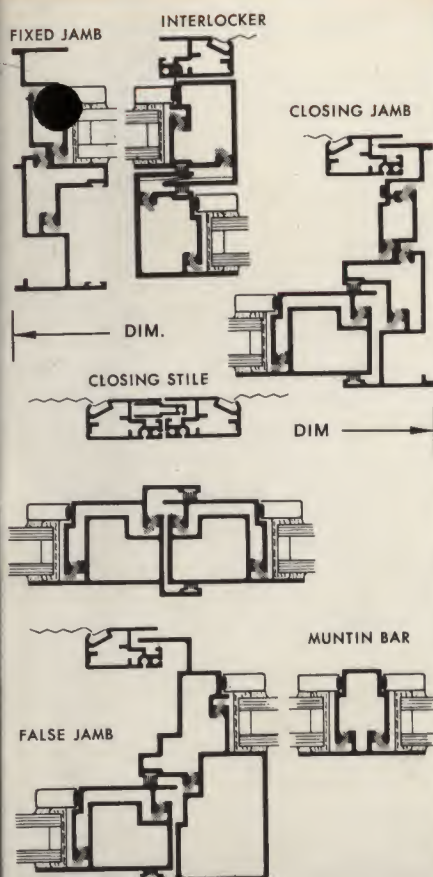
STANDARD FRAME SHOWN, 5 1/2" FRAME
AVAILABLE AT MODEST EXTRA COST.



CHALLENGER

Budget-priced—top value features.

STANDARD FRAME SHOWN, 5 1/2" FRAME
AVAILABLE AT MODEST EXTRA COST.



Ador ADVANCE

GENERAL: Aluminum sliding glass doors shall be Ador Advance, as manufactured by Ador Corporation, 2345 W. Commonwealth Ave., Fullerton, Calif. **MATERIAL AND CONSTRUCTION:** All sections shall be constructed of 6063-T5 tempered aluminum alloys. Corners of the door and frame shall be constructed of aluminum castings to give a rigid frame. Sliding vents shall be bottom rolling type on 1 3/4" O.D. sheaves, with sealed grease-packed, stainless steel ball bearings. Sill track shall be stainless steel continuous track and be easily replaceable. All frames shall be designed to accommodate 1/4" plate glass. Doors and frames shall have an aluminum snap-on glazing bead. All screws used throughout the door frame and installation shall be aluminum or otherwise corrosive resistant material. **WEATHERSTRIPPING:** All ventilating units to include positive-acting weatherstripping at header, threshold, interlocker and closing jamb. Mounted hi-pile mohair weatherstripping to be used throughout. Mohair to have silicone treatment to reduce moisture absorption. **HARDWARE:** Hardware shall be of non-corrosive material, satin-finished, and constructed so as to incorporate an inside locking latch. Cylinder

locks, if desired, shall be supplied at extra cost. **FINISH:** All extruded shapes and glazing bead shall have the satin anodized finish, with suitable protective coating of lacquer, meeting or exceeding the salt spray requirements of Alcoa Specifications 204-R-1. **SCREENS:** Sliding door screens, where ordered, shall be top hung from overhead track integral with the top header of the door frame, and operate on nylon rollers. Nylon spring-loaded guides on track shall be used at bottom. Screen construction shall be extruded tubular shapes 6063-T6 aluminum alloy, anodized. Screens shall be fitted with 18 x 14 mesh wire cloth and shall include provisions for adjustment of screen to frame. **ERECTION:** Installation by other than a trained factory representative shall be in accordance with Ador instructions and recommendations. All door frames shall be installed plumb, level and square to allow proper functioning in regard to sliding, locking and weathering. **WORK BY OTHERS:** All glass, glazing, putty, caulking and flashing is excluded unless bid by manufacturer, or his representative.

Ador MULTI-SLIDE

GENERAL: Aluminum sliding glass doors shall be Ador Multi-Slide, as manufactured by Ador Corporation, 2345 W. Commonwealth Ave., Fullerton, Calif. **MATERIAL AND CONSTRUCTION:** All sections shall be constructed of 6063-T5 tempered aluminum alloys. Corners of door frame shall be secured with aluminum angle clips to provide a rigid frame. Sliding vents shall be bottom rolling type on 1 3/4" O.D. sheaves, with sealed grease-packed, stainless steel ball bearings. Sill track shall be stainless steel continuous track and be easily replaceable. All frames shall be designed to accommodate 1/4" plate glass. Doors and frames shall have an aluminum snap-on glazing bead. All screws used throughout the door frame and installation shall be aluminum or otherwise corrosive resistant material. **WEATHERSTRIPPING:** All ventilating units to include positive-acting weatherstripping at header, threshold, interlocker and closing jamb. Mounted hi-pile mohair weatherstripping to be used throughout. Mohair to have silicone treatment to reduce moisture absorption. **HARDWARE:** Flush Hardware shall be of non-corrosive material, satin-finished, and constructed so as to

incorporate an inside locking latch. Cylinder locks if desired, shall be supplied at extra cost. **FINISH:** All extruded shapes and glazing bead shall have the satin anodized finish, with suitable protective coating of lacquer, meeting or exceeding the salt spray requirements of Alcoa Specifications 204-R-1. **SCREENS:** Sliding door screens, where ordered, shall be top hung from overhead track integral with the top header of the door frame, and operate on nylon rollers. Nylon spring-loaded guides on track shall be used at bottom. Screen construction shall be extruded tubular shapes 6063-T6 aluminum alloy, anodized. Screens shall be fitted with 18 x 14 mesh wire cloth and shall include provisions for adjustment of screen to frame. **ERECTION:** Installation by other than a trained factory representative shall be in accordance with Ador instructions and recommendations. All door frames shall be installed plumb, level and square to allow proper functioning in regard to sliding, locking and weathering. **WORK BY OTHERS:** All glass, glazing, putty, caulking and flashing is excluded unless bid by manufacturer, or his representative.

Ador THERMO-DOOR

GENERAL: All aluminum sliding doors on plans shall be Ador Thermo-Door insulated sliding doors as manufactured by Ador Corporation, 2345 W. Commonwealth Ave., Fullerton, California. **MATERIAL AND CONSTRUCTION:** All sections shall be constructed of 6063-T5 tempered aluminum alloys. Corners of the door and frame shall be constructed of heavy aluminum extrusions to give a rigid frame. Sliding vents shall be bottom rolling type on 1 3/4" O.D. sheaves, with sealed grease-packed ball bearings. Sill track shall be stainless steel continuous track and be easily replaceable. All frames shall be designed to accommodate 1" dual glazing. Doors and frames shall have an aluminum snap-on glazing bead. All screws used throughout the door frame and installation shall be aluminum or otherwise corrosive resistant material. **INSULATION:** All extruded sections of primary frame and vent shall incorporate a non-metallic insulation barrier to minimize straight line heat flow through extrusions. Insulation shall be of a non-metallic material having an extremely low coefficient of thermal conductivity. **WEATHERSTRIPPING:** Top rail of the door shall be double weatherstripped with mounted mohair stripping. Interlocking weatherstripping of the door and frame shall be of mohair stripping. Bottoms of the door shall be equipped with a double floating positive seal mohair weatherstripping providing continuous contact between door rail and threshold along full width. Jamb and stile weatherstripping shall be double mohair weatherstripping mounted on the stile, for a

continuous seal. Weatherstripping shall be hi-pile wool mohair, silicone treated to lessen moisture absorption. **HARDWARE:** Hardware shall be of non-corrosive material, satin-finished, and constructed so as to incorporate an inside locking latch. Cylinder locks if desired, shall be supplied at extra cost. **FINISH:** All extruded shapes and glazing bead shall have the satin anodized finish, with suitable protective coating of lacquer, meeting or exceeding the salt spray requirements of Alcoa Specifications 204-R-1. **SCREENS:** Sliding door screens, where ordered, shall be top hung from overhead track integral with the top header of the door frame, and operate on nylon rollers. Nylon spring-loaded guides on track shall be used at bottom. Screen construction shall be extruded tubular shapes 6063-T6 aluminum alloy, anodized. Screens shall be fitted with 18 x 14 mesh wire cloth (aluminum or fiberglass) and shall include provisions for adjustment of screen to frame. Handle hardware shall be of non-corrosive materials and so constructed as to incorporate an inside latching means. **ERECTION:** Installation by other than a trained factory representative shall be in accordance with Ador instructions and recommendations. All door frames shall be installed plumb, level and square to allow proper functioning in regard to sliding, locking and weathering. **WORK BY OTHERS:** All glass, glazing, putty, caulking and flashing is excluded unless bid by manufacturer, or his representative.

Ador MONTEREY

GENERAL: Aluminum sliding glass doors shall be Ador Monterey as manufactured by Ador Corporation, 2345 Commonwealth Avenue, Fullerton, Calif. **MATERIAL AND CONSTRUCTION:** All sections shall be constructed of 6063-T5 tempered aluminum alloys. All corners of door frame, and fixed and sliding panels shall incorporate a screw slot to make a free-standing frame. All vertical vent members and the vertical interlocker on the fixed sash shall be hollow extruded shapes. Sliding vents shall be bottom rolled on 1 1/4" O.D. nylon sheaves double sealed and grease packed. Sheaves shall be fully adjustable without removing sash from frame. All frames designed to accommodate 3/16", 7/32", 1/4", single glazing, and 3/8" dual glass. All screws used throughout the door, frame and installation shall be corrosion resistant material.

WEATHERSTRIPPING: All ventilating units shall be double weatherstripped with vinyl with sliding vinyl at threshold. **HARDWARE:** Shall be satin finished and constructed so as to incorporate an inside locking latch, keyed locks available on request. **FINISH:** All extruded sections shall have the satin anodized finish. **SCREENS:** All door frames shall have provisions for installing sliding screens with tubular extrusions of 6063-T6 aluminum satin finish. Screens shall be bottom rolling and shall be fitted with 18 x 14 mesh wire cloth (aluminum or fiberglass). **ERECTION:** Installation shall be in accordance with ADOR's instructions and recommendations. **WORK BY OTHERS:** All glass, glazing, caulking and flashing is excluded unless bid by manufacturer, or his representative.

Ador CHALLENGER

GENERAL: Aluminum sliding glass doors shall be Ador Challenger, as manufactured by Ador Corporation, 2345 West Commonwealth Ave., Fullerton, California. **MATERIAL AND CONSTRUCTION:** All sections shall be constructed of 6063-T5 tempered aluminum alloys with threshold 6063-T6 alloy. Vertical closing stile shall be hollow extruded shape. Sliding vents shall be bottom rolling type on 1 1/4" O.D. nylon sheaves with cadmium plated steel race, double sealed and grease packed ball bearings. Both sheaves shall be fully adjustable without use of shims. Frames to receive 3/16" to 1/4" single glazed or 3/8" dual glazed vents and shall be interchangeable after installation. Stepped aluminum threshold shall incorporate stucco trim. Screws used throughout the door, frame and installation, shall be corrosion resistant material. **WEATHERSTRIPPING:** Ventilating units shall be effectively weatherstripped on

four sides. Double weatherstripping at extra cost. **HARDWARE:** Hardware shall be contemporary design, and constructed so as to incorporate an inside locking latch. Cylinder locks optional. **FINISH:** All extruded shapes shall have a smart aluminum finish. **SCREENS:** Door frames shall have provision for installing sliding screens. Screen construction shall be extruded tubular shapes of 6063-T6 aluminum alloy. Screens shall be bottom rolling on nylon rollers and fitted with 18x14 mesh wire cloth (aluminum or fiberglass) and shall include provision for adjustment. **ERECTION:** Installation shall be in accordance with Ador instructions and recommendations. All door frames shall be installed plumb, level and square to allow proper functioning in regard to sliding, locking and weathering. **WORK BY OTHERS:** All glass and glazing is excluded unless sold by manufacturer, or his representative.

DEALERS AND DISTRIBUTORS IN ALL PRINCIPAL CITIES

FACTORY SALES OFFICES AND WAREHOUSES:

Los Angeles, San Francisco,
Houston, Indianapolis,
Phoenix, Detroit

ADOR CORPORATION

Division of Poly Industries Inc.
2345 WEST COMMONWEALTH AVE.
FULLERTON, CALIFORNIA

Ador ADVANCE

GENERAL: Aluminum sliding glass doors shall be Ador Advance, as manufactured by Ador Corporation, 2345 W. Commonwealth Ave., Fullerton, Calif. **MATERIAL AND CONSTRUCTION:** All sections shall be constructed of 6063-T5 tempered aluminum alloys. Corners of the door and frame shall be constructed of aluminum castings to give a rigid frame. Sliding vents shall be bottom rolling type on 1 3/4" O.D. sheaves, with sealed grease-packed, stainless steel ball bearings. Sill track shall be stainless steel continuous track and be easily replaceable. All frames shall be designed to accommodate 1/4" plate glass. Doors and frames shall have an aluminum snap-on glazing bead. All screws used throughout the door frame and installation shall be aluminum or otherwise corrosion resistant material. **WEATHER-STRIPPING:** All ventilating units to include positive-acting weatherstripping at header, threshold, interlocker and closing jamb. Mounted hi-pile mohair weatherstripping to be used throughout. Mohair to have silicone treatment to reduce moisture absorption. **HARDWARE:** Hardware shall be of non-corrosive material, satin-finished, and constructed so as to incorporate an inside locking latch. Cylinder

locks, if desired, shall be supplied at extra cost. **FINISH:** All extruded shapes and glazing bead shall have the satin anodized finish, with suitable protective coating of lacquer, meeting or exceeding the salt spray requirements of Alcoa Specifications 204-R-1. **SCREENS:** Sliding door screens, where ordered, shall be top hung from overhead track integral with the top header of the door frame, and operate on nylon rollers. Nylon spring-loaded guides on track shall be used at bottom. Screen construction shall be extruded tubular shapes 6063-T6 aluminum alloy, anodized. Screens shall be fitted with 18 x 14 mesh wire cloth and shall include provisions for adjustment of screen to frame. **ERECTION:** Installation by other than a trained factory representative shall be in accordance with Ador instructions and recommendations. All door frames shall be installed plumb, level and square to allow proper functioning in regard to sliding, locking and weathering. **WORK BY OTHERS:** All glass, glazing, putty, caulking and flashing is excluded unless bid by manufacturer, or his representative.

Ador

GENERAL: Aluminum sliding doors as manufactured by Ador Corporation, Fullerton, California. **CONSTRUCTION:** All sections shall be constructed of 6063-T5 tempered aluminum alloys. Corners of the door and frame shall be constructed of aluminum castings to give a rigid frame. Sliding vents shall be bottom rolling type on 1 3/4" O.D. sheaves, with sealed grease-packed, stainless steel ball bearings. Sill track shall be stainless steel continuous track and be easily replaceable. All frames shall be designed to accommodate 1/4" plate glass. Doors and frames shall have an aluminum snap-on glazing bead. All screws used throughout the door frame and installation shall be aluminum or otherwise corrosion resistant material. **WEATHER-STRIPPING:** All ventilating units to include positive-acting weatherstripping at header, threshold, interlocker and closing jamb. Mounted hi-pile mohair weatherstripping to be used throughout. Mohair to have silicone treatment to reduce moisture absorption. **HARDWARE:** Hardware shall be of non-corrosive material, satin-finished, and constructed so as to incorporate an inside locking latch. Cylinder

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